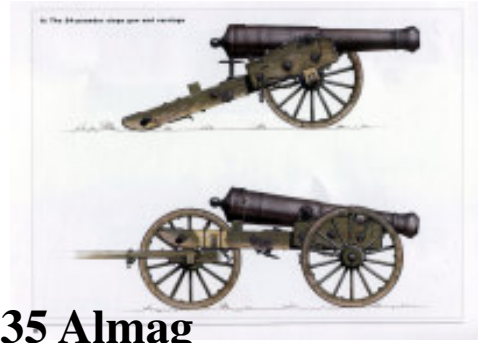


All Metal Siege Carriage Specifications



Material: Aluminum, #356 and B-535 Almag

Components: Trail = #356 Aluminum

Components: Cheeks, Axle & Wheels = B-535 Almag

Total Weight: Approximately 3000 lbs. (*the heaviest in the industry*)

Metal Thickness: Trail = 1" (one inch)

Cheek, $\frac{3}{4}$ " (three quarters inch)

Wheels, Spokes & Fellies = solid

Hub= 4" wall thickness.

Axle, 3" (three inch) and solid

Special Features: 1) Solid ductile iron Axle (65,000 lb. tensile strength) made to original specifications with special barrier placed between iron and aluminum. 2) Elevation screw box cast in solid brass. 3) All hardware constructed from either steel or ductile iron.

Exterior Finish: 1) All aluminum components are etched with a special Aluma-Prep solution. 2) All metal components and hardware are painted with a High-Performance Red Oxide Primmer. 3) Aluminum components are painted with an industrial two-part metal epoxy. 4) A faux wood grain finish is applied over epoxy finish. 5) Two coats of 100% Acrylic water base industrial finish is applied for final finish. The result is a strong durable finish that can still be easily maintained in the field unlike "Powder-Coated" finishes that have to be sent back to the factory for re-painting.

STEEN CANNON & ORDNANCE WORKS
3409 - 13TH STREET, REAR
ASHLAND, KY 41102